

## TECHNICAL INFORMATION SERIE SD

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### Application

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Used for materials such as mirrors, metals, inox, wood  
...etc

### Aspect

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Gloss

### Drying and hardening

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- Takes 5 minutes to air-dry.
- Tunnel-drying: speeds up the drying process to immediately, but putting on drying shelves is still compulsory.

### Thinning

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- 5-10% SD 2000 Quick Reducer
- 5-10% SD 8000 Slow Reducer

### Cleaning

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Cleaner TS 2000

### Coverage capacity

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+/- 45 m<sup>2</sup>/Kg. depending of the screen used.

### Storage stability

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Excellent storage stability. Several years.

### Colours

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All colours available  
All colours can be mixed together.

### Properties:

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Weather and light resistance: very good for all standard colours.

### Mesh

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P90-48 to P140-34 Monofilament  
N90-44 to N140-35 Monofilament

### Emulsion

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All solvent resistant films are suited.  
Use a solvent-proof emulsion.  
Recommended :

- Trio 2 (Foteco)

### Remarks

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This Ink can also be used to print on Carton, and other paper materials...  
This SD ink is better printing for Indoor.  
For printing in Outdoor, use the PX ink.

### Important :

**Stir well before use.**

**Always make a proof before you start the final work.**