

## TECHNICAL INFORMATION SERIE PX

---

### Application

---

Treated Polyethylene (PE) and Polypropylene (PP),  
HDPE  
Especially for tough materials such as glass, tiles,  
metals, etc...

### Aspect

---

Two Pack – Solvent based  
High Gloss

### Drying and hardening

---

By adding hardener.

- dust-free: after 60 min.
- stackable: after 3 hours.
- hard: after 24 – 48 hours.

Tunnel-drying: speeds up the drying process, but putting  
on drying shelves is still compulsory.

### Thinning

---

PX 2000 – NORMAL REDUCER  
PX 8000 – SLOW REDUCER.  
Average reducer quantity: +/-15%

### Cleaning

---

Cleaner TS 2000

### Coverage capacity

---

35 to 50 m<sup>2</sup>/Kg depending of the screen used.

### Storage stability

---

Without hardener: several years.  
With hardener: printable during 8 hours.

### Colours

---

All colours available

### Properties

---

Weather and light resistance: good for all standard  
colours.

### Mesh

---

P90-48 to P140-34 Monofilament  
N90-44 to N140-35 Monofilament

### Emulsion

---

All solvent resistant films are suited.

### Remarks

---

proportions ink/hardener: 85% inks  
15% hardener HPX  
100%

the materials to be printed must be dust- and fat-free. If  
necessary, first make fat-free with ethanol or acetone.  
Hard ink cannot be cleaned out the screen. Clean  
everything immediately after printing.

### Important :

**Stir well before use.**

**Always make a proof before you start the final work.**